3/4" NPT VENT

CLEARANCE REQUIRED FOR BASKET REMOVAL

2X 3/8" NPT PORTS

1/2" NPT DRAIN

PORTS: 2" CLASS 300 RAISED FACE FLANGES - OPPOSITE

MESH
OPENING (INCHES) 10 20 40 60 80 100
OPENING (MICRONS) 1910 860 380 230 190 140

USE AND RELATED INFORMATION

DIMENSIONS ARE IN INCHES.

UNLESS OTHERWISE SPECIFIED:
INTERPRETATION AND TOLERANCES追随 VIKING PUMP ES-47
BEAR EDGES 0.005" EXCEPT OR CHAMFER
- ALL ANGLES .005" CHAMFERED 30°
ALL FINISHED SURFACES 250 (AA .030 CUTOFF)
ACCEPTABILITY OF SCREW THREADS SHALL BE DETERMINED BASED ON SYSTEM 21 ASME B1.3

MATERIAL: SEE PARTS FOR MATERIAL SPEC

STATE Released 10/16/2015
DRAWN jpierce 10/15/2015
CHECKED JAG 10/15/2015
PROJECT E184
SCALE 1:2
WEIGHT 30.17 LB
CASTING NUMBER

THIRD ANGLE PROJECTION

VIKING PUMP, INC.
A Unit of IDEX Corporation
Cedar Falls, IA 50613
U.S.A.

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REV
D-1020-H
SHEET OF 1 A.0