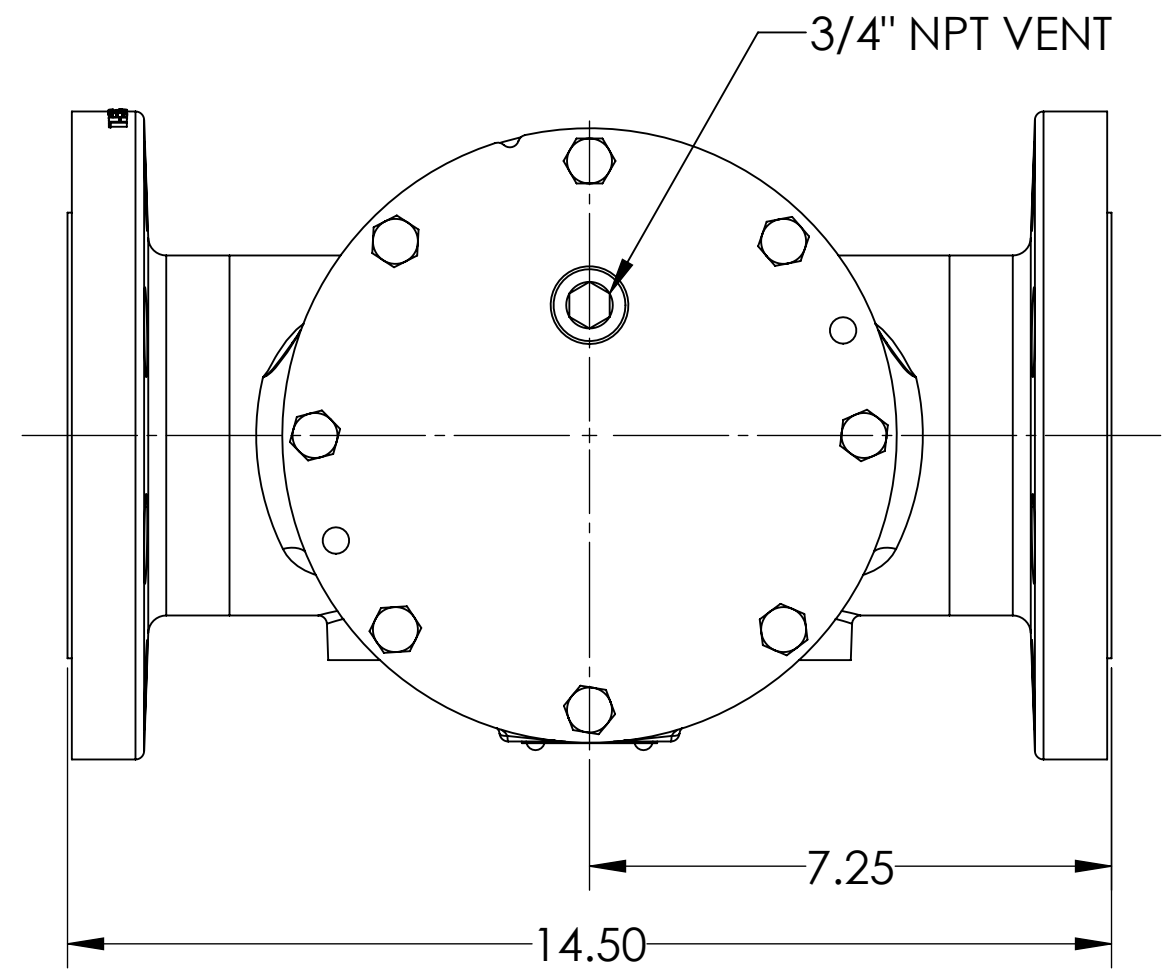
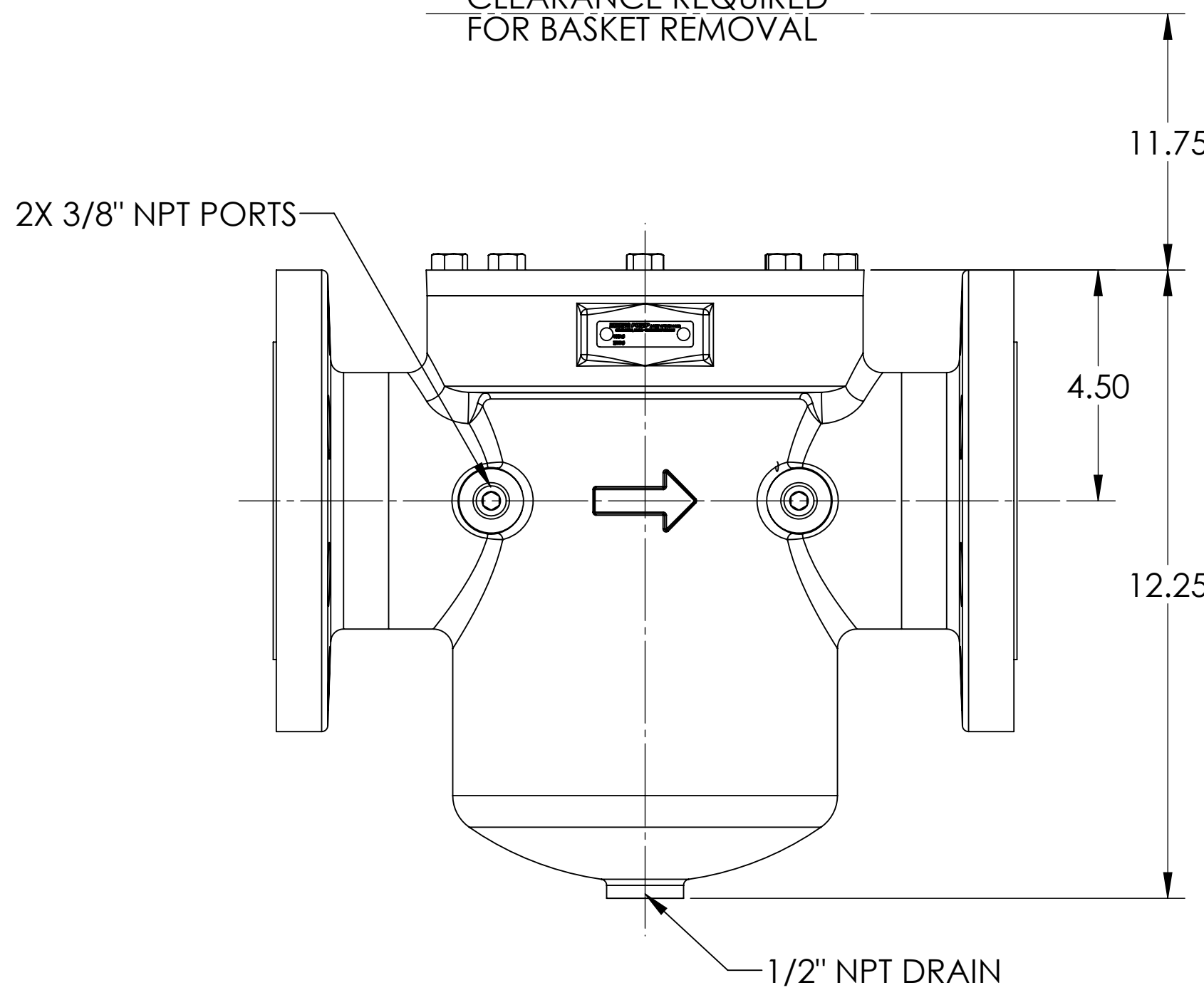


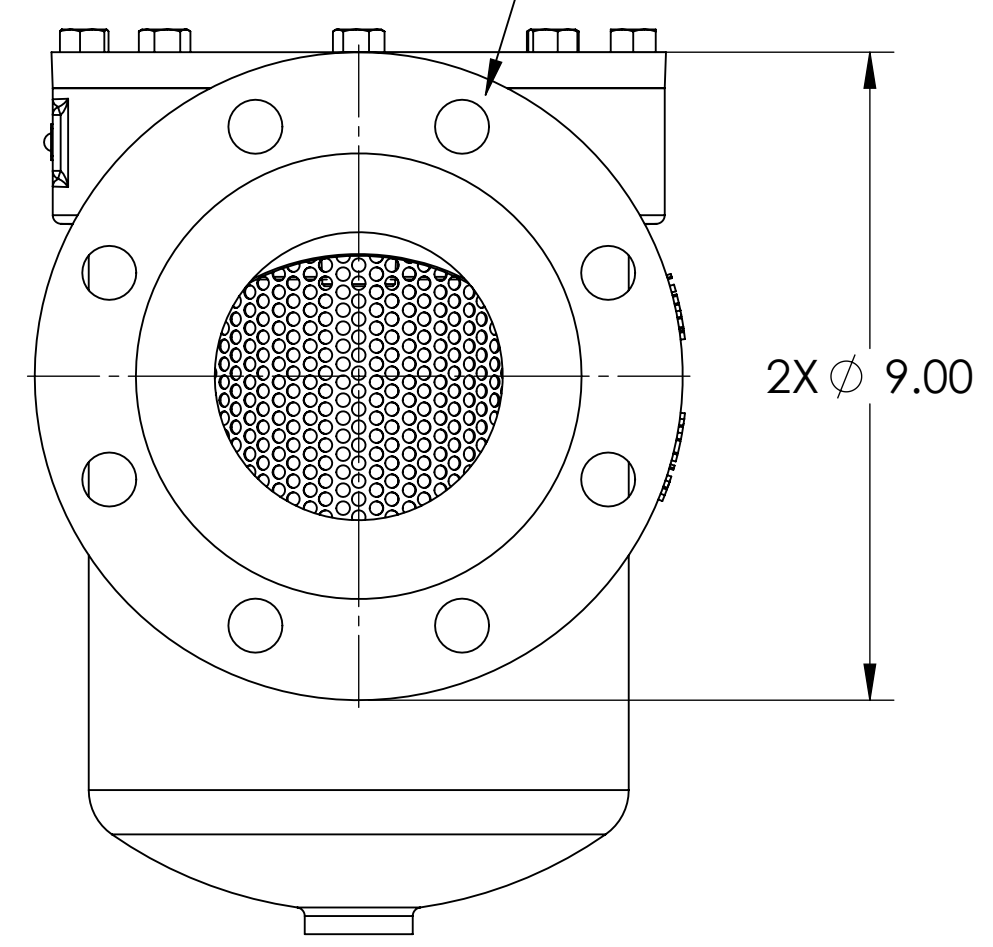
REVISIONS			
REV.	DESCRIPTION	ECN	DATE
A.0	1. CREATED PER E184		10/15/2015
B.0	1. UPDATED PER ECN. NO DIMENSIONAL CHANGES	00767	1/18/2016



CLEARANCE REQUIRED FOR BASKET REMOVAL



PORTS: 4" CLASS 150 RAISED FACE FLANGES - OPPOSITE



MESH	10	20	40	60	80	100	USE AND RELATED INFORMATION
OPENING (INCHES)	.075	.034	.015	.0092	.007	.0055	
OPENING (MICRONS)	1910	860	380	230	190	140	MATERIAL: SEE PARTS FOR MATERIAL SPEC WAS:

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES.
 INTERPRET DIM AND TOLERANCES PER VIKING PUMP ES-47
 BREAK EDGES .005-.015 RADIUS OR CHAMFER
 .XX ±.02 .XXX ±.005 ANGLES ±1°
 ALL FINISHED SURFACES $\sqrt{250}$ (AA .030 CUTOFF)
 ACCEPTABILITY OF SCREW THREADS SHALL BE DETERMINED BASED ON SYSTEM 21 ASME B1.3
 THIRD ANGLE PROJECTION

STATE	Released	01/25/2016
DRAWN	jpierce	10/15/2015
CHECKED	SMM	01/18/2016
PROJECT	E184	
SCALE:	3:8	
CASTING NUMBER		
	3D	WEIGHT: 82.99LBS

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STRAINER ASSEMBLY, 4" CLASS 150 OPPOSITE FLANGED PORTS, BOLT ON LID

SIZE DWG. NO. SHEET 1 OF 1 REV
CF-1040-R B.0