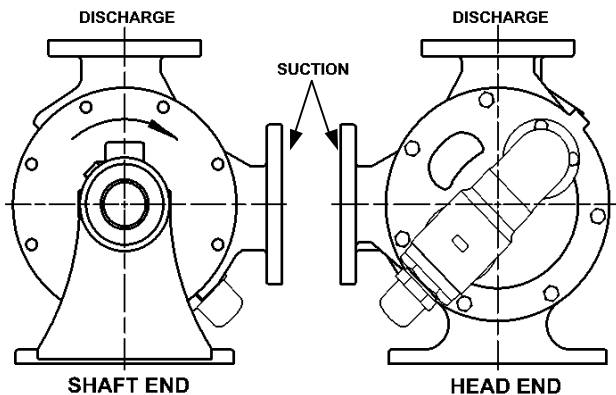
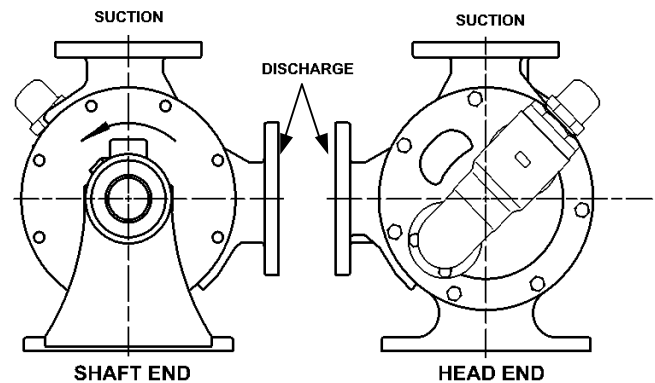
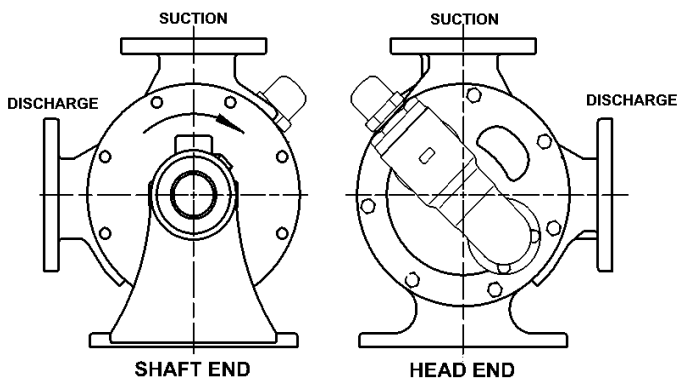
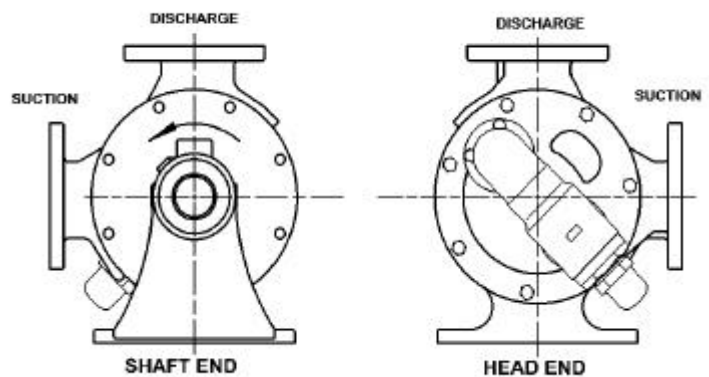


**TITLE: Pump Rotation and Relief Valve Location**

-Rotation on a Viking Pump is determined by looking from the shaft end.

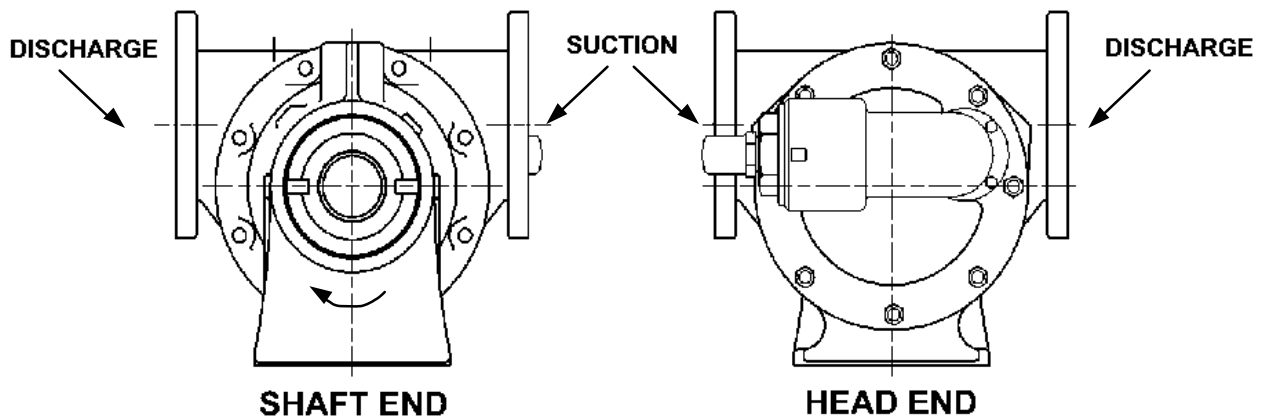
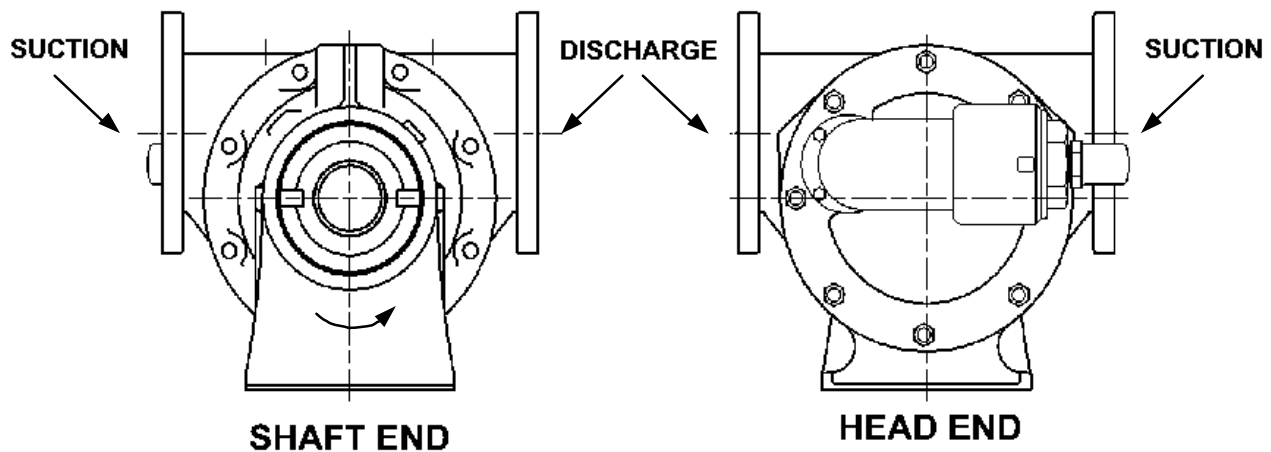
-The relief valve bonnet always faces the suction port.

-Standard 90-degree port arrangement is considered right hand port suction, clockwise rotation.

**RIGHT HAND PORTS - C.W. ROTATION****RIGHT HAND PORTS - C.C.W. ROTATION****LEFT HAND PORTS - C.W. ROTATION****LEFT HAND PORTS - C.C.W. ROTATION**

**TITLE: Pump Rotation and Relief Valve Location**

- Rotation on a Viking Pump is determined by looking from the shaft end.
- The relief valve bonnet always faces the suction port.
- .-Standard opposite port arrangement is considered right port suction clockwise rotation.

**OPPOSITE PORTS - C.W. ROTATION****OPPOSITE PORTS – C.C.W. ROTATION**