

**For more information, contact your local authorized  
Viking Pump Distributor or contact Viking at:**

**VIKING PUMP, INC.**

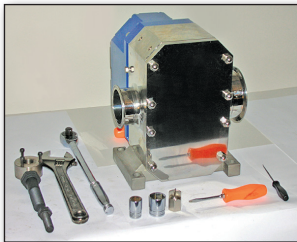
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# VIKING PUMP RTP CLEANING PROCEDURE

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1. Remove acorn nuts using 11/16" or 17 mm socket and front cover.
3. Remove rotor; if rotor is difficult to remove, attach puller or similar tool to threaded holes in rotor to remove.



2. Remove rotor retaining screws (both right hand threads) using 15/16" or 24 mm socket. It may be necessary to block rotors from turning by using a soft object.



4. Clean inside of pump and rotors.

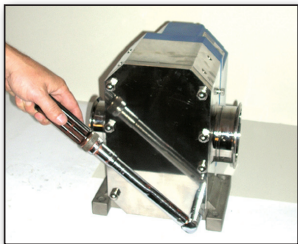


5. Inspect seals for damage. Replace as needed. Check for seals remaining on shaft.
6. Re-install product seal o-rings in each groove and pack area between with food grade grease. **NOTE:** Greasing between seals applies only to the double o-ring.



7. Install each rotor on shaft, making sure they are completely seated before installing rotor retainer screw.

8. Install rotor retaining screw and torque to 109 NM (80 lb ft). Grease o-ring located behind retainer.



9. Replace faceplate o-ring and install faceplate, torque acorn nuts to 58 NM (42 lb ft).



Proper Rotation for Loosening - Turn Counter Clockwise